

# Bifunctional catalysts for single-stage water–gas shift reaction in fuel cell applications.

## Part 1. Effect of the support on the reaction sequence

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### Abstract

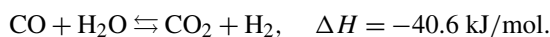
Oxide support plays a significant role in the mechanistic reaction sequence for the water–gas shift (WGS) reaction over Pt-based catalysts. In situ FTIR spectroscopic and transient kinetic studies have been used to follow the reactions that occur. CeO<sub>2</sub>-, TiO<sub>2</sub>-, and ZrO<sub>2</sub>-supported Pt catalysts have been studied at 300 °C. In all cases, CO is adsorbed on Pt. The role of the support oxide is to activate water, completing the WGS reaction sequence. We have taken into consideration four different pathways that may be involved in the complex WGS reaction scheme: (A) red–ox route, (B) associative formate route, (C) associative formate route with red–ox regeneration of the oxide support, and (D) carbonate route. In the case of Pt/ZrO<sub>2</sub>, the WGS reaction follows the associative formate route with red–ox regeneration (route C). On Pt/TiO<sub>2</sub>, both the red–ox route (A) and the associative formate route with red–ox regeneration (C) contribute. The associative formate route (B) is the relevant reaction pathway on Pt/CeO<sub>2</sub>.

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### 1. Introduction

The water–gas shift (WGS) reaction is a reversible, exothermic reaction in which carbon monoxide reacts with steam to produce hydrogen and carbon dioxide:



This reaction is a crucial step in maximizing hydrogen after the conversion of hydrocarbons to synthesis gas via steam reforming or partial oxidation [1]. The demand for hydrogen is expected to increase in the future due to its use in fuel cell applications for power generation. This is because fuel cells are appreciably more efficient than current internal combustion engines and are environmentally friendly, producing no CO<sub>x</sub>, NO<sub>x</sub>, hydrocarbons, or soot emissions [2,3].

The state-of-the-art industrial process for WGS is carried out in two stages to overcome the thermodynamic limitation for

the reaction at higher temperatures and to achieve almost complete CO conversion (unconverted CO <1000 ppm). The two steps involve a high-temperature (350–500 °C) shift (HTS) over Fe<sub>2</sub>O<sub>3</sub>/Cr<sub>2</sub>O<sub>3</sub> catalyst, followed by a low-temperature (200–250 °C) shift (LTS) over a Cu/ZnO/Al<sub>2</sub>O<sub>3</sub> catalyst [1]. This approach, which is currently practiced at industrial scales, is not an appropriate choice for mobile applications because of its technical complexity and the multiple stages involved [2]. A single-stage WGS conversion is thus desirable. Supported noble metal-based (e.g., Pt) catalysts are reported as promising single-stage WGS catalysts because they (i) are robust, (ii) can operate at higher temperatures where the kinetics is more favorable in contrast to Cu catalysts, (iii) are less sensitive to poisons (Cl and S) than the LTS (Cu-based) catalysts, and (iv) are more active than the HTS (Fe/Cr oxide-based) catalysts [2,3].

Recently, various catalyst compositions have been explored in WGS by varying Pt loading (from 0.1 to 5 wt%) and the oxide supports (e.g., CeO<sub>2</sub> [4–6], ZrO<sub>2</sub> [7,8], TiO<sub>2</sub> [9–11], Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> [12–15], Ti<sub>x</sub>Ce<sub>1-x</sub>O<sub>2</sub> [16]). Activity is reported to depend on a number of factors, including catalyst prepara-

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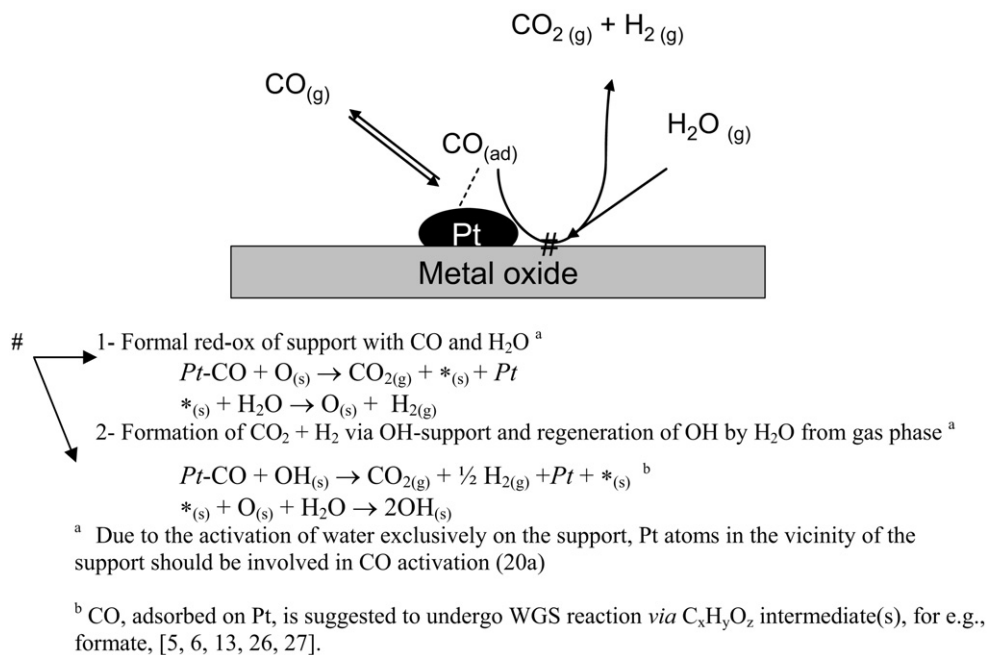


Fig. 1. The role of the support in WGS reaction sequence.

tion [4,5,10,17], the nature of the support [16], testing conditions, and reactor design [18]. Despite the fact that noble metal-based catalysts are very active, their straightforward application to provide hydrogen feed for PEM fuel cells is not feasible because of limited conversion of CO due to thermodynamic constraints. This can be overcome by selective product separation to shift the equilibrium to the product side, by, for example, using a hydrogen-selective permeable membrane [19, 20] or CO<sub>2</sub> sorbents [21]. Removal of CO by preferential oxidation or methanation are other options to further lower the CO concentration [22,23]. The experiments in this study were carried out at 300 °C, inspired by the fact that hydrogen-selective membranes are stable at those conditions.

In general, it is agreed that both the metal and the support play essential roles in the WGS reaction. Among the two reactants for WGS reaction, CO and H<sub>2</sub>O, the latter is more difficult to activate [24] due to its thermodynamic stability. Metals such as Cu and Fe are reported to undergo oxidation by water [25], thereby activating it. However, Pt does not interact chemically with water because the PtO<sub>x</sub> that would be formed is not thermodynamically stable [26] at WGS temperatures. Thus, for Pt-based WGS catalysts, a hydrophilic oxide support is essential to adsorb and activate water [24–30]. Therefore, such catalysts are bifunctional, with platinum activating CO and the support activating H<sub>2</sub>O.

Different WGS reaction pathways have been suggested in the literature [4,27]; these are schematically presented in Fig. 1. Water either reoxidizes the support oxide after reduction by CO, activated on Pt, or forms hydroxyl groups and completes the catalytic cycle. The exact nature of the relevant intermediates formed and the mechanistic route(s) for the WGS reaction are still a matter of debate, however. In the case of Pt/CeO<sub>2</sub>, the most widely studied catalytic system for WGS, two reaction mechanisms have been proposed: (i) associative (surface for-

mate) [5,6,13,31,32] and (ii) regenerative red–ox mechanism [26,28,33,34].

In the associative mechanism [5,6,13,31,32], hydroxyl groups on the support react with CO and form surface formates. The decomposition of formate species is suggested to be facilitated by the presence of water in the gas phase and is rate-determining. During this step, hydroxyl groups are regenerated on the oxide surface. No oxygen is removed from the surface during the catalytic cycle, and the oxide does not undergo any red–ox changes during the WGS sequence. This mechanism was supported by FTIR measurements, isotope-exchange experiments, pulse-type experiments and kinetic studies of CO<sub>2</sub> hydrogenation (reverse WGS) [5,6,13,31,32,35]. The role of Pt is not clear from these studies and cannot be elucidated from the reaction schemes proposed. However, it has been suggested, without clear experimental evidence, that Pt aids in the generation of bridging OH groups, which are claimed to be necessary for the formation of surface formate groups. Platinum also facilitates decomposition of formate groups in the presence of H<sub>2</sub>O [5].

In the case of the red–ox mechanism, CO adsorbs on the metal and reacts at the metal–support interface with oxygen from the support surface, forming CO<sub>2</sub> and decreasing the support surface. The latter is then reoxidized by H<sub>2</sub>O, forming H<sub>2</sub>. This mechanism was supported by kinetic studies, TPD, TPR and oxygen storage capacity measurements [26,28,33,34].

In our efforts to develop single-stage Pt-based WGS catalysts for fuel cell applications, we found a strong influence of the support on catalyst activity [16]. Here we report on the influence of the oxide support (ZrO<sub>2</sub>, CeO<sub>2</sub>, or TiO<sub>2</sub>) of Pt-based catalysts on the mechanistic reaction sequence(s) for the WGS reaction. We performed kinetic pulse transient studies using CO, H<sub>2</sub>O, and N<sub>2</sub>O and in situ FTIR spectroscopic measurements to elucidate elementary reaction steps and identify

reaction intermediates during WGS reaction sequence. We used  $\text{N}_2\text{O}$  to reoxidize the oxide surface without regeneration of OH groups to study the role of surface OH groups in the WGS reaction. In this way, we avoid high-temperature dehydroxylation of the catalyst surface, preventing any structural changes (e.g., decreased Pt dispersion) in the catalyst. In Part 2 [16], we report on the use of these concepts to develop an active, selective, and stable single-stage WGS catalyst.

## 2. Experimental

### 2.1. Catalyst preparation

The following commercial supports were used:  $\text{TiO}_2$  (Degussa, P-25),  $\text{CeO}_2$  (Aldrich), and  $\text{ZrO}_2$  (Daiichi Kagaku Kogyo, RC100). The catalysts were prepared by wet impregnation of the solid supports with aqueous solutions of  $\text{H}_2\text{PtCl}_6$  (Aldrich) to yield catalysts with 0.5 wt% Pt. The catalysts were dried at  $75^\circ\text{C}$  for 2 h in vacuum and subsequently calcined at  $450^\circ\text{C}$  for 4 h.

### 2.2. Characterization

Platinum content of the catalysts was determined using Philips X-ray fluorescence spectrometer (PW 1480). The BET surface area of the supports and catalysts were measured using the BET method on Micromeritics ASAP 2400. Pt dispersions were measured by  $\text{H}_2$  chemisorptions at room temperature using a Micromeritics Chemisorb 2750. Teschner et al. [36] showed in a detailed study that hydrogen spillover does not occur significantly on Pt/ $\text{CeO}_2$  at lower temperatures (i.e.,  $20^\circ\text{C}$ ), resulting in reliable dispersion measurements. Therefore,  $\text{H}_2$  spillover from Pt particles to the support surface is not influencing dispersion measurements in the case of ceria-supported catalysts. The properties of the supports and the catalysts are summarized in Table 1.

### 2.3. Pulse experiments

Kinetic transient pulse experiments were performed at  $300^\circ\text{C}$ , at atmospheric pressure using a fixed-bed reactor. A 50-mg catalyst sample was placed between two quartz plugs in a quartz tubular reactor ( $d = 4$  mm). For all of the experiments described below, the gases (He,  $\text{H}_2$ , CO, and  $\text{N}_2\text{O}$ ) used were of  $>99.9\%$  purity. The catalyst was first reduced at  $300^\circ\text{C}$

in 10 vol%  $\text{H}_2/\text{He}$ , 30 mL/min flow for 1 h. After this the catalyst was heated at  $330^\circ\text{C}$  in He (30 mL/min) for 30 min. Pulse experiments were then carried out by contacting fixed amounts of reactant gases with catalyst at  $300^\circ\text{C}$  using He as carrier gas. Each pulse contained  $3.9\ \mu\text{mol}$  of respective gas (CO and  $\text{N}_2\text{O}$ ).  $\text{H}_2\text{O}$  ( $1.0\ \mu\text{L}$ ) was injected using a microsyringe directly into the reactor. Pulses were repeated until the responses for reactants and products no longer changed. To determine the products formed, the outlet of the reactor was directly connected to a Porapak column (5 m,  $100^\circ\text{C}$ ) and a thermal conductivity detector (TCD). Downstream to the TCD detector, gases were analyzed by an online mass spectrometer (Balzers QMS 200 F). Quantitative determination of all gaseous products, except of  $\text{H}_2$  and  $\text{H}_2\text{O}$ , was obtained from TCD data with accuracy not below  $\pm 0.1\ \mu\text{mol/g}_{\text{cat}}$ .  $\text{H}_2$  was detected by MS; the data for  $\text{H}_2$  are semiquantitative for each catalyst, and quantitative comparison between catalysts is not applicable.

### 2.4. FTIR studies

The FTIR spectra were recorded using a Bruker Vector 22 with MCT detector under flow conditions [5% CO/He, 10%  $\text{H}_2\text{O}/\text{He}$ , and (5% CO + 10%  $\text{H}_2\text{O})/\text{He}$ ] at the same temperature used in the kinetic experiments ( $300^\circ\text{C}$ ). Pulse experiments were mimicked by fast switching between He and a mixture of He containing CO or  $\text{H}_2\text{O}$ .

## 3. Results

A typical experimental result during subsequent pulsing of CO and  $\text{H}_2\text{O}$  over a catalyst (e.g., Pt/ $\text{CeO}_2$ ) at  $300^\circ\text{C}$  is presented in Fig. 2. Cumulative consumption and formation of reactants and products, respectively, were quantified; the data are shown in Table 2. We started the pulse sequence experiments with hydroxylated catalyst surfaces.

### 3.1. Pt/ $\text{CeO}_2$

The first CO pulse resulted in partial CO consumption and production of  $\text{CO}_2$ . In the subsequent CO pulses, the amounts of  $\text{CO}_2$  formed decreased. After four CO pulses, only traces of  $\text{CO}_2$  were observed, and the amount of CO detected in the outlet of the reactor was close to the amount of CO in the pulse applied ( $\pm 0.1\ \mu\text{mol/g}_{\text{cat}}$ ). No  $\text{H}_2$  formation was observed. The cumulative amount of  $\text{CO}_2$  formed ( $68\ \mu\text{mol/g}$ , Table 2) was much lower than the amount of CO consumed ( $158\ \mu\text{mol/g}$ ) during pulsing. FTIR spectra of Pt/ $\text{CeO}_2$  after exposure to CO at the same temperature (compare Figs. 3 and 4) showed a band at  $2050\text{--}2060\ \text{cm}^{-1}$  typical for linearly adsorbed CO on Pt [37], a band at  $2856\ \text{cm}^{-1}$  corresponding to the C–H stretching of formate [31], and bands in the spectra interval  $1600\text{--}1300\ \text{cm}^{-1}$  corresponding to carbonate and/or formate on ceria [13,31,37]. These species were relatively stable and could not be removed by flushing with He at  $300^\circ\text{C}$ .

After CO, the subsequent  $\text{H}_2\text{O}$  pulses resulted in simultaneous production of  $\text{CO}_2$  and  $\text{H}_2$  (Fig. 2, Table 2). Most of the  $\text{CO}_2$  and  $\text{H}_2$  was formed during the first two pulses. The

Table 1  
Supports and catalysts properties

Sample	Calcination time, $T$	XRF Pt (wt%)	Pt dispersion (%) at $25^\circ\text{C}$	Surface Pt ( $\mu\text{mol/g}$ )	BET ( $\text{m}^2/\text{g}$ )
$\text{CeO}_2$	$500^\circ\text{C}$ , 4 h	–	–	–	85
$\text{TiO}_2$	$500^\circ\text{C}$ , 4 h	–	–	–	50
$\text{ZrO}_2$	$500^\circ\text{C}$ , 4h	–	–	–	25
Pt/ $\text{CeO}_2^a$	$450^\circ\text{C}$ , 4 h	0.54	65	16.6	81
Pt/ $\text{TiO}_2$	$450^\circ\text{C}$ , 4 h	0.49	55	14.1	48
Pt/ $\text{ZrO}_2$	$450^\circ\text{C}$ , 4 h	0.47	60	15.4	22

<sup>a</sup>  $\text{H}_2$  chemisorption at  $0^\circ\text{C}$  gave 61% Pt dispersion.

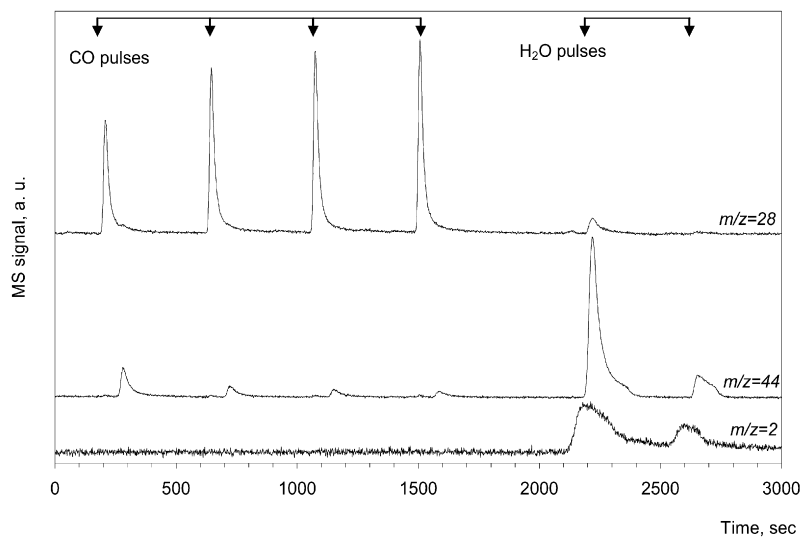


Fig. 2. Typical MS response for pulse experiment over Pt/CeO<sub>2</sub> catalyst reduced at 300 °C in H<sub>2</sub>(10%)/He flow. Four pulses CO are followed with two pulses H<sub>2</sub>O. Difference in time between products detected is due to their separation with GC (Porapak column).

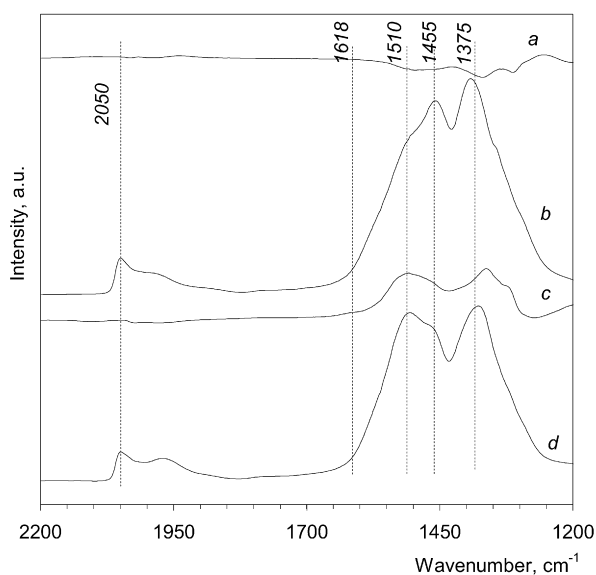


Fig. 3. FTIR spectra at 300 °C of Pt/CeO<sub>2</sub> catalyst; reduced in 10 vol% H<sub>2</sub>/He flow (a); after CO pulses (b); after H<sub>2</sub>O pulses (c); in situ WGS conditions (d).

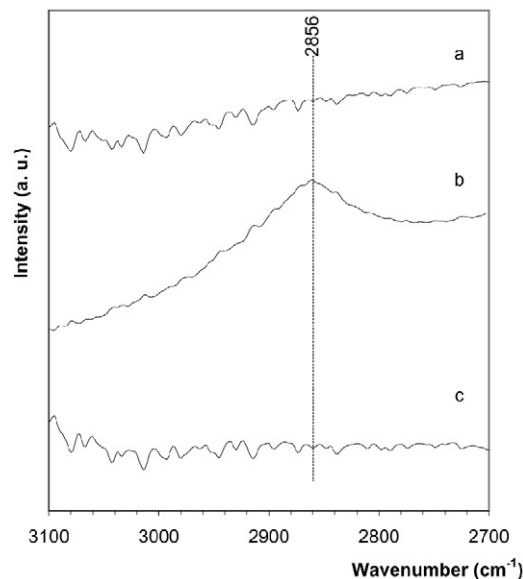


Fig. 4. FTIR spectra at 300 °C of Pt/CeO<sub>2</sub> catalyst; reduced in 10 vol% H<sub>2</sub>/He flow (a); after CO pulses (b); after H<sub>2</sub>O pulses (c).

Table 2  
Analysis of gaseous products during pulse experiments over Pt based catalysts

Catalyst	(I) CO pulse				(II) H <sub>2</sub> O pulse after CO		(III) CO pulse after CO–H <sub>2</sub> O			
	CO consumed (μmol/g)	CO <sub>2</sub> released (μmol/g)	C uptake (μmol/g)	H <sub>2</sub> production	CO <sub>2</sub> released (μmol/g)	H <sub>2</sub> production	CO consumed (μmol/g)	CO <sub>2</sub> released (μmol/g)	C uptake (μmol/g)	H <sub>2</sub> production
I Pt/CeO <sub>2</sub>	158	68	90	–	60	+	118	57	60	–
II Pt/TiO <sub>2</sub>	52	51	1	+	0.6	+	49	48	1	+
III Pt/ZrO <sub>2</sub>	40	40	0	+	No	–	37	34	3	+

Catalyst	(IV) N <sub>2</sub> O pulse after CO		(V) CO pulse after CO–N <sub>2</sub> O				(VI) H <sub>2</sub> O pulse after CO–N <sub>2</sub> O–CO	
	CO <sub>2</sub> released (μmol/g)	H <sub>2</sub> production	CO consumed (μmol/g)	CO <sub>2</sub> released (μmol/g)	C uptake (μmol/g)	H <sub>2</sub> production	CO <sub>2</sub> released (μmol/g)	H <sub>2</sub> production
Ia Pt/CeO <sub>2</sub>	60	+	220	135	85	–	56	–
IIa Pt/TiO <sub>2</sub>	0.6	–	52	50	2	–	0.8	+
IIIa Pt/ZrO <sub>2</sub>	No	–	32	31	1	–	0	–

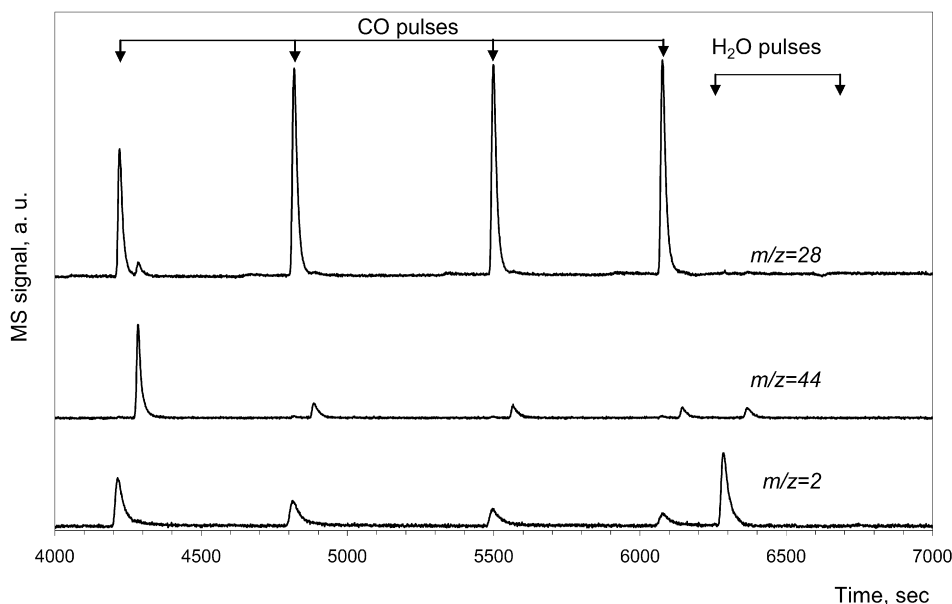


Fig. 5. Typical MS response for pulse experiment over Pt/TiO<sub>2</sub> catalyst reduced at 300 °C in H<sub>2</sub>(10%)/He flow. 4 pulses CO are followed with two pulses H<sub>2</sub>O. Difference in time between products detected is due to their separation with GC (Porapak column).

next H<sub>2</sub>O pulses produced only traces of CO<sub>2</sub> and H<sub>2</sub>. Only part of the formate/carbonate groups formed and retained at the surface during CO pulses were reactive to H<sub>2</sub>O. After contacting with H<sub>2</sub>O, the FTIR band at 2856 cm<sup>-1</sup>, which corresponded to formate (Fig. 4), disappeared, and the intensity of the bands at 1600–1300 cm<sup>-1</sup> (Fig. 3), corresponding to formate/carbonate, decreased. However, an appreciable amount of oxygenate species remained on the surface. In quantitative terms, only 60 μmol/g CO<sub>2</sub> was released from the surface during H<sub>2</sub>O pulses, and 30 μmol/g “C” was retained at the surface. The next CO–H<sub>2</sub>O sequence of pulses showed the same product distribution as in the first sequence.

When N<sub>2</sub>O was used instead of H<sub>2</sub>O to remove oxygenate species from Pt/CeO<sub>2</sub>, the following gaseous products were observed: N<sub>2</sub> due to decomposition of N<sub>2</sub>O (not shown) and CO<sub>2</sub> and H<sub>2</sub> due to decomposition of surface formate/carbonate formed during CO pulsing. No O<sub>2</sub> was observed. CO pulses after N<sub>2</sub>O treatment (Table 2) showed products (CO<sub>2</sub>, no H<sub>2</sub>) similar to those during CO pulses over Pt/CeO<sub>2</sub>, although somewhat more CO was converted to CO<sub>2</sub>. At the same time, the amount of carbon retained on the surface was comparable (85 μmol/g). Pulsing with water after the sequence CO–N<sub>2</sub>O–CO resulted in the formation of essentially only CO<sub>2</sub>. No H<sub>2</sub> was detected by MS.

### 3.2. Pt/TiO<sub>2</sub>

In contrast to Pt/CeO<sub>2</sub>, contacting Pt/TiO<sub>2</sub> with CO resulted simultaneously in the formation of CO<sub>2</sub> and H<sub>2</sub> (Fig. 5, Table 2). With repetitive CO pulses, the amount of CO consumed decreased, in line with decreasing H<sub>2</sub> and CO<sub>2</sub> formation. After four pulses, the amount of CO at the reactor outlet was similar to that in the feed, and only traces of CO<sub>2</sub> and H<sub>2</sub> were detected. The cumulative CO consumption over Pt/TiO<sub>2</sub> was 52 μmol/g. This value was in agreement with the amount of CO<sub>2</sub> formed

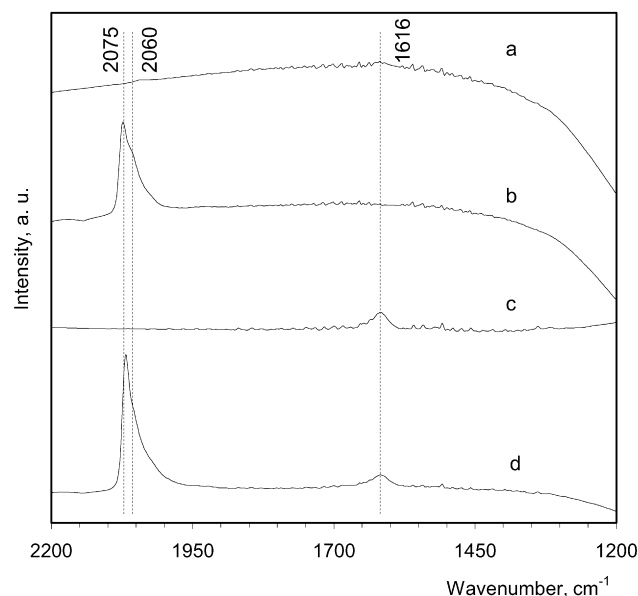


Fig. 6. FTIR spectra at 300 °C of Pt/TiO<sub>2</sub> catalyst; reduced in H<sub>2</sub>(10%)/He flow (a); after CO pulses (b); after H<sub>2</sub>O pulses (c); in situ WGS conditions (d).

(i.e., 51 μmol/g). Thus, unlike in the case of Pt/CeO<sub>2</sub>, no oxygenate species were retained on the Pt/TiO<sub>2</sub> surface. FTIR data (Fig. 6) also showed no formation of carbonate/formate surface species during the CO pulsing. Only CO adsorbed on Pt (Fig. 6) was detectable in the FTIR spectra (2060–2080 cm<sup>-1</sup>) [9,11] after flushing with He at 300 °C.

The H<sub>2</sub>O pulses after CO treatment resulted in H<sub>2</sub> as the main product (Fig. 5); CO<sub>2</sub> was observed in only negligible amounts (0.6 μmol/g). Subsequent CO pulses produced the same gaseous products (CO<sub>2</sub> and H<sub>2</sub>) as in the case of the first CO pulse sequence, demonstrating that the surface was regenerated by H<sub>2</sub>O and the catalytic cycle was completed. The amount

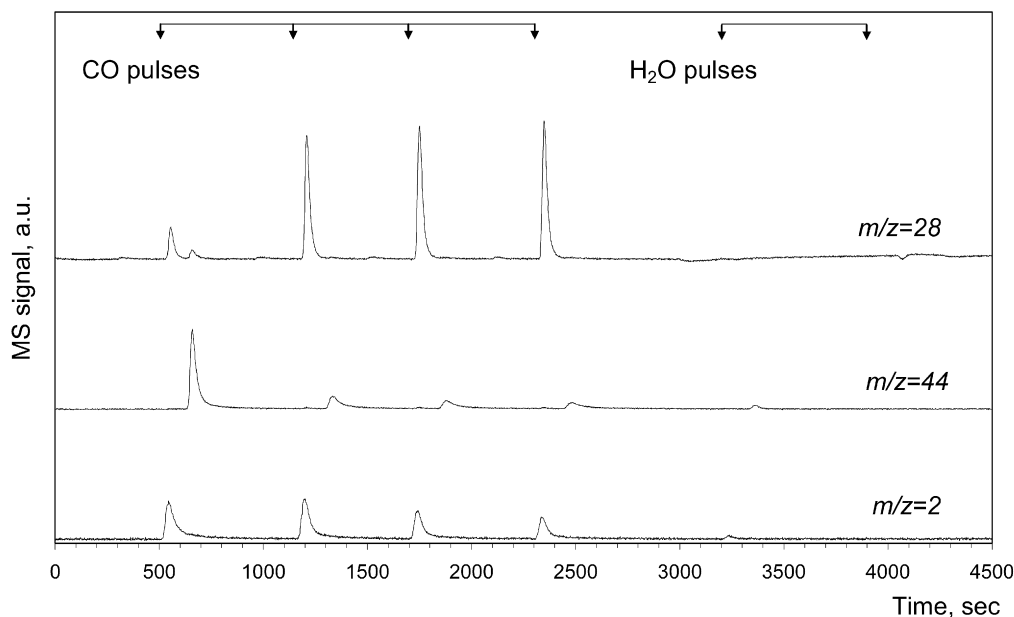


Fig. 7. Typical MS response for pulse experiment over Pt/ZrO<sub>2</sub> catalyst reduced at 300 °C in H<sub>2</sub>(10%)/He flow. Four pulses CO are followed with two pulses H<sub>2</sub>O. Difference in time between products detected due to their separation with GC (Porapak column).

of CO<sub>2</sub> formed during CO pulses over surface treated with H<sub>2</sub>O was 48 μmol/g (Table 2).

When the Pt/TiO<sub>2</sub> was exposed to N<sub>2</sub>O pulses after subjecting it to CO pulses (Table 2), no H<sub>2</sub> was observed. N<sub>2</sub> was observed, but no O<sub>2</sub> could be detected, indicating oxygen uptake by the support. The amount of N<sub>2</sub> (not shown) was close to the amount of CO<sub>2</sub> formed during the subsequent CO pulses (52 μmol/g). Subsequent CO pulses (after N<sub>2</sub>O) resulted in CO<sub>2</sub> production (50 μmol/g); no H<sub>2</sub> was detected. In case of the CO–N<sub>2</sub>O–CO–H<sub>2</sub>O sequence, the last H<sub>2</sub>O pulse produced the same amount of H<sub>2</sub> (semiquantitatively) as was produced during the H<sub>2</sub>O pulse after direct CO exposure.

### 3.3. Pt/ZrO<sub>2</sub>

For the Pt/ZrO<sub>2</sub> catalyst (Fig. 7), the trend was similar to that observed in the case of Pt/TiO<sub>2</sub>. CO pulses resulted in release of H<sub>2</sub> and CO<sub>2</sub>. The amount of CO consumed was in agreement with the amount of CO<sub>2</sub> released (40 μmol/g), closing the carbon balance. In agreement with this, no formation of stable carbonate/formate group was observed from FTIR (Fig. 8) for Pt/ZrO<sub>2</sub> after CO pulses. Only the band at around 2050–2080 cm<sup>-1</sup>, related to CO adsorbed on Pt [7], was present.

Surprisingly, in the case of Pt/ZrO<sub>2</sub>, H<sub>2</sub>O pulses after CO exposure (Table 2) did not produce any gaseous products. However, pulsing H<sub>2</sub>O seemed to have regenerated the catalyst, because the subsequent CO pulses resulted in the formation of CO<sub>2</sub> and H<sub>2</sub>, similar to the initial CO pulses. In contrast, treatment with N<sub>2</sub>O reactivated Pt/ZrO<sub>2</sub> only partially. During the subsequent CO pulses, consumption of CO and production of only CO<sub>2</sub> was observed, and only traces of H<sub>2</sub> were detected.

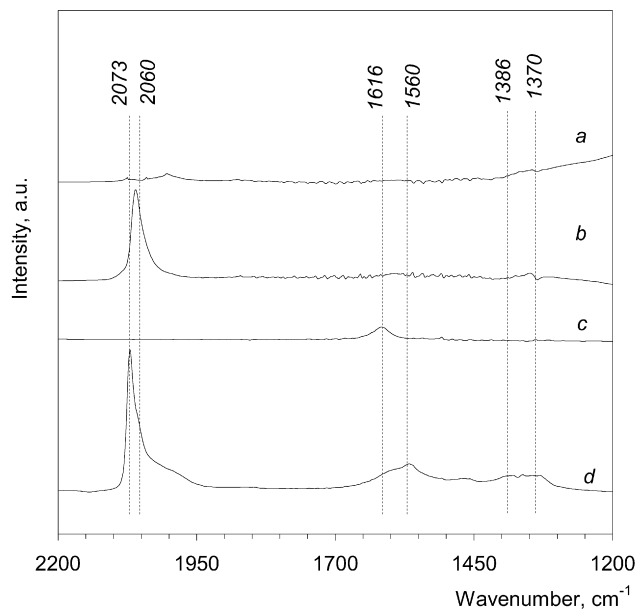


Fig. 8. FTIR spectra at 300 °C of Pt/ZrO<sub>2</sub> catalyst; reduced in H<sub>2</sub>(10%)/He flow (a); after CO pulses (b); after H<sub>2</sub>O pulses (c); in situ WGS condition (d).

## 4. Discussion

Kinetic pulse studies were used to follow the elementary steps occurring during the WGS reaction. The results of pulse transient experiments are not directly equivalent to data obtained from steady-state experiments; nonetheless, pulse experiments allow us to rule out those reaction pathways that cannot be induced by sequentially pulsing CO and H<sub>2</sub>O. Furthermore, the conclusions obviously hold only for the conditions chosen in this study, because it has been reported elsewhere [38,39] that



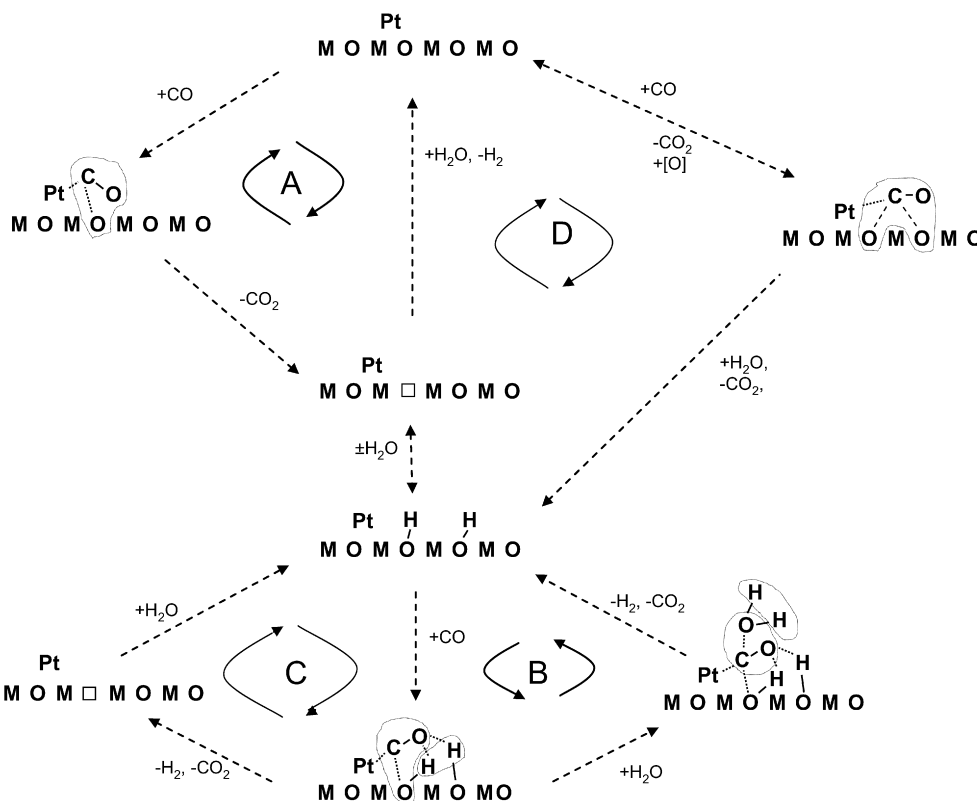


Fig. 9. Role of oxide support on the reaction pathways for WGS. In all cases CO is adsorbed on Pt and reacts at Pt–support interface: A—classical re–dox route; B—associative route; C—associative mechanism with oxide regeneration via re–dox; and D—formation, regeneration of carbonate on oxide.

the dominant reaction mechanism depends on the experimental parameters, such as reaction temperature and gas composition.

As outlined in the Introduction, two mechanistic routes have been reported for the WGS reaction sequence over Pt/CeO<sub>2</sub> catalysts: an associative formate mechanism and a regenerative red–ox mechanism. In our view, there are other possible routes to the WGS reaction over oxide-supported Pt catalysts. Four possible sequences are outlined in Fig. 9: (A) the red–ox route, (B) the associative formate route, (C) the associative formate route with red–ox regeneration of the oxide support, and (D) the carbonate route. In all four sequences, we propose (in agreement with the literature [24–30]) that CO is adsorbed on Pt and reacts at the Pt–support periphery as in a typical bifunctional catalyst. The support oxide plays a role in the activation of water and closure of the WGS catalytic cycle.

The feasible reaction route(s) for each support can be elucidated from kinetic pulse experiments based on the gaseous products formed during sequential CO and H<sub>2</sub>O pulses (Table 3). Thus, in the red–ox mechanism, formation of only CO<sub>2</sub> or H<sub>2</sub> should be observed during CO and H<sub>2</sub>O pulses, respectively. For the associative formate route, CO pulsing should result not in any gaseous products, but rather in stable intermediates (i.e. surface formate groups [5,6,31,32]), which are decomposed during H<sub>2</sub>O pulsing, simultaneously producing CO<sub>2</sub> and H<sub>2</sub>. The associative formate route with red–ox regeneration as proposed in Fig. 9 implies that intermediate formate species are not stable and decompose immediately, producing both CO<sub>2</sub> and H<sub>2</sub> during CO pulsing. The subsequent H<sub>2</sub>O pulse should

Table 3

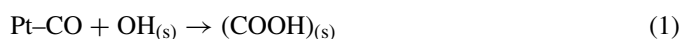
Gaseous products expected during sequential CO and H<sub>2</sub>O pulses for each reaction pathway proposed in Fig. 9

Reaction pathway	Expected gaseous products	
	CO pulse	H <sub>2</sub> O pulse
Classical red–ox	CO <sub>2</sub>	H <sub>2</sub>
Associative formate	None	CO <sub>2</sub> , H <sub>2</sub>
Associative formate with red–ox regeneration	CO <sub>2</sub> , H <sub>2</sub>	None
Carbonate	None	CO <sub>2</sub>

only regenerate hydroxyl-groups at the support surface without releasing any gaseous products. In this case (route C), CO<sub>2</sub> is formed, taking oxygen from the oxide support surface, whereas in the classical associative formate mechanism (route B), oxygen for CO<sub>2</sub> is supplied by H<sub>2</sub>O.

We now discuss the results obtained with Pt catalysts over different supports in view of the various proposed routes. In the case of Pt/CeO<sub>2</sub>, the results indicate that the WGS reaction follows an associative formate mechanism, in agreement with earlier reported data [4–6,13,31,32]. Evidence for this comes from the observation in FTIR spectra (Figs. 3 and 4) of formates on Pt/CeO<sub>2</sub> after pulsing CO. This is further supported by the simultaneous formation of H<sub>2</sub> and CO<sub>2</sub> during H<sub>2</sub>O pulses (Table 2, row I). Furthermore, the carbon uptake (90 μmol/g) was much higher than would be expected from exclusively CO adsorption on Pt (16 μmol/g if the ratio of CO to surface Pt is 1:1, which is typical for CO adsorption over Pt at room temperature [40]). Because pulsing was done at 300 °C, we should have

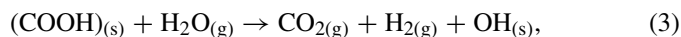
expected a much lower CO coverage of Pt, because it is well known that CO desorption from Pt commences at 200 °C [11]. Therefore, most of the C uptake must be related to the formation of formate/carbonate surface species, in agreement with FTIR observations (Figs. 3 and 4). The amount of carbon remaining on the ceria surface (90 μmol/g) was much smaller than the calculated monolayer capacity ( $6 \times 10^{18}$  molecules/m<sup>2</sup> [41]) for the CeO<sub>2</sub> support for carbonate and/or formate groups (i.e., 810 μmol/g). It is very difficult to assign the bands observed in Fig. 3 to either formate or carbonate; despite the many significant attempts reported in the literature [5,14,31,37], the bands are very broad and too strongly overlapping to allow definite assignments. However, the band at 2856 cm<sup>-1</sup> (C–H stretching of formate [31]) shows the presence of formate species on the ceria surface during CO pulses. In this paper, we do not go into the details of differentiating between formate and carbonate bands in the IR spectra (Fig. 3); for the moment, we can only conclude that both oxygenate species were formed during CO pulsing, they were stable, and their formation can be described by the following equations:



and

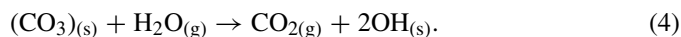


where (s) denotes the support site. We conclude that formation of CO<sub>2</sub> and H<sub>2</sub> during the subsequent H<sub>2</sub>O pulse was due to the decomposition of formate,



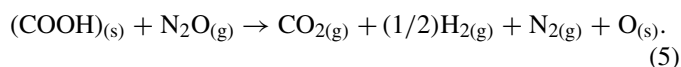
because formate is known to be unstable on ceria in the presence of H<sub>2</sub>O [5,31,42]. This is also substantiated by the disappearance of the formate band at 2856 cm<sup>-1</sup> in the FTIR results (Fig. 4).

In agreement with the literature [43], carbonates were retained on ceria at this temperature even in the presence of water. However, we do not at this point exclude decomposition of part of the surface carbonates during H<sub>2</sub>O pulsing,



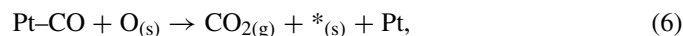
Both reactions (3) and (4) result in rehydroxylation of the ceria surface, closing the catalytic cycle for the WGS reaction.

In the absence of OH groups, the formate route is not possible. The importance of OH<sub>(s)</sub> groups in the WGS reaction is confirmed by the experiments with N<sub>2</sub>O over Pt/CeO<sub>2</sub>-containing formate/carbonate groups (Table 2, row Ia). It is important to emphasize that N<sub>2</sub>O is not involved in the WGS reaction. However, the aim of using N<sub>2</sub>O here is to decompose the surface formate formed during CO pulses without regenerating the hydroxyl groups. In this way, the catalyst will be free of reactive OH groups, making it possible to probe whether a red–ox pathway (Fig. 9, route A) is involved in the reaction mechanism. During N<sub>2</sub>O pulses, both H<sub>2</sub> and CO<sub>2</sub> were formed (Table 2, row Ia), indicating the decomposition of surface formate,



The subsequent CO pulse (Table 2, row Ia) did not produce any hydrogen, as expected. Part of the CO was oxidized and released to the gas phase as CO<sub>2</sub>. The remaining CO (85 μmol/g) was retained on ceria. The carbon balance was quite good; the amount (85 μmol/g) was remarkably close to the amount of carbon retained (90 μmol/g, as both carbonate and formate in total) in row A after the CO pulse. Because no hydroxyl groups were available (because regeneration was by N<sub>2</sub>O, not H<sub>2</sub>O), creation of the formate species on the ceria surface could be ruled out. Only carbonates were present. Thus, in the absence of formates, some sites were occupied by carbonates, implying that under WGS conditions, carbonates and formates were competing for surface sites on ceria.

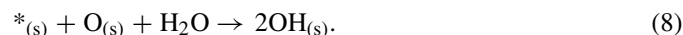
The fact that only carbonates were present and formates were absent is further highlighted by the absence of hydrogen formation during the subsequent H<sub>2</sub>O pulse (row Ia). If formates had been present, then we would have seen hydrogen when pulsing water (row I). Only partial decomposition of the carbonates (~65%) to CO<sub>2</sub> was observed (Table 2, row Ia). This observation unambiguously proves that an associative formate mechanism (reaction (1), route B in Fig. 9) was contributing significantly to H<sub>2</sub> formation. Alternatively, formation of CO<sub>2</sub> during CO pulses also can result from the reduction of the ceria surface according to the sequence



where \*<sub>(s)</sub> denotes an oxygen vacancy on the support. In principle, oxidation of these sites by H<sub>2</sub>O can proceed in two ways:



and



Reaction (7), which completes a typical red–ox cycle with reaction (6), can be neglected based on the results from the N<sub>2</sub>O–CO–H<sub>2</sub>O pulse sequence (row Ia), because no H<sub>2</sub> was observed, as would be expected. Formation of hydroxyl groups via reaction (8) is possible.

There is only a subtle difference between reactions (3) and (8). In reaction (3), the oxygen of the OH group comes from the water molecule, and oxygen from ceria is not involved. This is a classical associative mechanism (route B, Fig. 9). In reaction (8), oxygen from ceria is also involved in hydroxyl formation and thus also in formate formation, making this an associative mechanism involving red–ox regeneration (route C, Fig. 9).

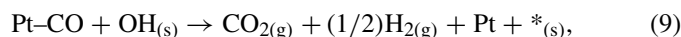
Based on the results over Pt/CeO<sub>2</sub> catalyst under these experimental conditions, we conclude that WGS reaction proceeds via an associative mechanism (route B, Fig. 9). We exclude route C from the reaction pathways because no H<sub>2</sub> formation occurred during CO pulses. Route A also is not involved because no H<sub>2</sub> formation occurred during H<sub>2</sub>O pulsing after the reduced ceria was oxidized with N<sub>2</sub>O (H<sub>2</sub>O after CO–N<sub>2</sub>O–CO pulses; Table 2, row Ia). At this moment, we do not rule out route D. But because cerium carbonate is stable up to 430 °C [43] and Pt/CeO<sub>2</sub> deactivates due to the blocking of the active sites by carbonate [16], we propose that route D does not contribute to the WGS reaction. This is substantiated by the fact



that no hydrogen was formed during H<sub>2</sub>O pulses after the sequence CO–N<sub>2</sub>O–CO when only carbonates were present.

Gorte and Zhao [28] recently reported that the WGS reaction proceeds via a red–ox mechanism at 450 °C over Pt/CeO<sub>2</sub> catalyst, based on the responses to CO and H<sub>2</sub>O pulses at 450 °C. Both CO<sub>2</sub> and H<sub>2</sub> were formed during CO pulsing [28]. This observation was explained by the interaction of CO with hydroxyl H<sub>2</sub>, reducing the ceria and forming H<sub>2</sub> and CO<sub>2</sub>. As a result of H<sub>2</sub>O pulsing, both CO<sub>2</sub> and H<sub>2</sub> were also formed. It has been claimed that H<sub>2</sub> formation was due to the oxidation of reduced ceria and that CO<sub>2</sub> formation results from the decomposition of carbonate. However, the temperature in the work of Gorte et al. was significantly higher (450 °C) than that used in our study (300 °C). Formates and carbonates are not stable at the higher temperatures, inducing a change in the mechanism.

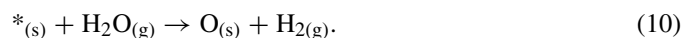
In the case of Pt/TiO<sub>2</sub>, the sequence for the WGS reaction differs from that for ceria discussed above. Unlike in Pt/CeO<sub>2</sub>, H<sub>2</sub> is also formed simultaneously with CO<sub>2</sub> during CO pulsing (Table 2, row II). There is only one source for hydrogen in the Pt/TiO<sub>2</sub> catalyst during CO pulsing at 300 °C, i.e., surface hydroxyl groups. Thus, the net reaction can be represented as



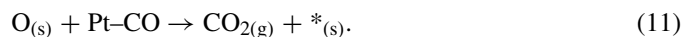
which corresponds to an associative mechanism with red–ox regeneration in our scheme (Fig. 9, route C). It is not clear at this moment which type of hydroxyl group on reduced Pt/TiO<sub>2</sub> surface is relevant for WGS reaction. This determination requires additional studies, which are beyond the scope of this article.

The carbon balance indicates that no carbon species remained on the surface (row II). This finding is also confirmed by in situ FTIR measurements (Fig. 6). The fact that no formate/carbonate species were detected under reaction conditions implies that their decomposition to CO<sub>2</sub> and H<sub>2</sub> is facile. We propose, in agreement with Panagiotopoulou et al. [10], that formate-type intermediates are the only oxygenate species relevant to the WGS sequence over the Pt/TiO<sub>2</sub> catalyst; thus, an associative formate mechanism with a red–ox regeneration is operative. We also can confirm that CO is quantitatively converted to gaseous products in the case of TiO<sub>2</sub>. This is unlike ceria, where part of the CO is retained as carbonate, occupying sites for formate formation, which cannot yield any hydrogen.

Contacting the catalyst with water after exposure to CO (Table 2, row II) resulted in hydrogen; no CO<sub>2</sub> was observed, because no oxygenate remained on the surface. The formation of hydrogen indicates that reoxidation of the support occurred according to



It was reported earlier that the surface of TiO<sub>2</sub> can be reduced by CO [Eq. (11)] and oxidized by H<sub>2</sub>O [44],



The red–ox nature of TiO<sub>2</sub> is also indicated by the formation of hydrogen during the water pulsing after a CO–N<sub>2</sub>O–CO sequence. Therefore, we cannot exclude (as in the case of CeO<sub>2</sub> and ZrO<sub>2</sub> [see below]), the red–ox route (route A, Fig. 9) for the WGS reaction in Pt/TiO<sub>2</sub>, implying involvement of the sequence of reactions (10) and (11). Quantitative determination of

the amount of H<sub>2</sub> produced during CO pulsing (Table 2, row II) would enable discrimination, but unfortunately, these data were not available.

We conclude from the above results that both oxygen vacancies on the reduced TiO<sub>2</sub> and hydroxyl groups on TiO<sub>2</sub> can take part in the catalysis of the WGS reaction. Thus, both the associative route with red–ox regeneration pathway (route C, Fig. 9) and the classical red–ox pathway (Fig. 9, route A) may significantly contribute in the WGS mechanism. Route B can be excluded, because no CO<sub>2</sub> formation occurred during H<sub>2</sub>O pulses (Table 2, row II). Route D again can be ruled out because no CO<sub>2</sub> formation occurred during H<sub>2</sub>O pulsing after the reduced titania was oxidized with N<sub>2</sub>O (H<sub>2</sub>O after CO–N<sub>2</sub>O–CO pulses; Table 2, row IIa), and because carbonate was not present on TiO<sub>2</sub> after CO pulsing, according to FTIR data (Fig. 6). The activity of Pt/TiO<sub>2</sub> seems to be determined by the ability of TiO<sub>2</sub> to undergo red–ox as well as to allow formation of OH groups. Decomposition of the intermediate formate species seems facile.

For the Pt/ZrO<sub>2</sub> catalyst, the WGS reaction seemed to follow an associative route with red–ox regeneration (Fig. 9, route C). During CO pulsing, the catalyst showed behavior similar to that of Pt/TiO<sub>2</sub>. CO pulsing results in CO<sub>2</sub> and H<sub>2</sub> formation, which can be described by reaction (9), were part of route C in Fig. 9. The carbon balance indicates that no carbon species remained on the surface (Table 2, row III). This is also confirmed by in situ FTIR measurements (Fig. 8). It is still not clear whether intermediate formate species were involved. They could be observed with in situ FTIR during reaction (Fig. 8), but as soon as the flow was switched to inert gas, the bands disappeared from the spectrum. During H<sub>2</sub>O pulsing, no gaseous products were observed, but the catalyst was able to produce CO<sub>2</sub> and H<sub>2</sub> at the next CO pulse. From these findings, we conclude that route B was not operative and that catalyst activation occurred mainly due to hydroxyl groups formed according to reaction (8).

Normally, ZrO<sub>2</sub> is considered a nonreducible oxide, even though evidence exists that the surface is partly reducible at relatively higher temperatures (>600 °C) [45]. However, the fact that at 300 °C, CO<sub>2</sub> and H<sub>2</sub> were formed on a hydroxylated surface (Table 2, row III) implies that the surface OH groups were converted, leaving an oxygen vacancy (Fig. 9, route C). When this surface was reoxidized by N<sub>2</sub>O, no active hydroxyls were formed. The observation that CO<sub>2</sub> was detected (Table 2, row IIIa) during CO pulsing after the CO–N<sub>2</sub>O sequence indicates that some lattice oxygen could be removed even at 300 °C (6). Therefore, both observations demonstrate that ZrO<sub>2</sub> was able to provide oxygen. We speculate that low-coordination sites in the zirconia surface were responsible. Accordingly, regeneration occurred according to reaction (8), similar to the situation for titania. The gaseous product distribution during pulse experiments indicates that the WGS reaction over Pt/ZrO<sub>2</sub> followed the associative mechanism with red–ox regeneration (Fig. 9, route C). Routes A, B, and D can be excluded, because there were no gaseous products during H<sub>2</sub>O pulsing (Table 2, row III). Recently, Trovarelli et al. [46], using isotopic transient kinetics (<sup>12</sup>CO and <sup>13</sup>CO) and in situ DRIFTS at 200 °C, con-

cluded that oxygenates, not excluding formate, are involved as a reaction intermediate, in agreement with our conclusion.

## 5. Conclusions

The reducibility of the support, as well as the stability of formate and carbonate species together, determine the reaction pathways contributing to the WGS reaction. Water activation is achieved over the support through formation of surface hydroxyl groups on oxides and/or oxidation of the reduced support with H<sub>2</sub>O, resulting in H<sub>2</sub> formation. Under the experimental conditions of this work (300 °C), it appears that the classical associative mechanism (route B) is operating for Pt/CeO<sub>2</sub>. In Pt/ZrO<sub>2</sub>, the dominant reaction pathway is the associative formate route with red–ox regeneration (route C), implying that OH groups react with CO, leaving oxygen vacancies. This result is surprising, because reduction of ZrO<sub>2</sub> is much more difficult than reduction of CeO<sub>2</sub>. Apparently, the remarkable stability of surface formates on CeO<sub>2</sub> contributes to this. Finally, for Pt/TiO<sub>2</sub>, both the associative formate route with red–ox regeneration (route C) and the classical red–ox route (route A) are possible reaction pathways contributing to the WGS reaction. Pt/TiO<sub>2</sub> was the only catalyst able to dissociate H<sub>2</sub>O to H<sub>2</sub> while reoxidizing oxygen vacancies generated by reduction with CO.

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